

Date: Friday, 5/25/2007 8:25:58 AM  
User: Kim Johnston

# Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : 'S' LOCKING SEAL
Job Number : 32619	
Estimate Number : 10052	
P.O. Number : <i>N/A</i>	Part Number : D2126
This Issue : 5/25/2007 S.O. No. : <i>N/A</i>	Drawing Number : D2126 REV. C
Prsht Rev. : NC	Project Number : N/A
First Issue : <i>N/A</i> Type : PURCHASED PARTS	Drawing Revision : C
Previous Run : 27842	Material : <i>N/A</i>
Written By : _____	Due Date : 6/10/2007 Qty: 300 Um: Each
Checked & Approved By : <i>[Signature]</i>	
Comment : Est Rev: B 99.03.29 Re-format, ECN 175 (Dwg to Rev. C) D	
M	

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: *3843*

Make per Dwg D2126

Possible Supplier: Accurate Rubber: P/N: *110750004*

Material release note required

*C207105128*

*300 FT*

2.0	110750004	Seal
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Comment: Qty.: 1.0000 f(s)/Unit Total : 300.0000 f(s)  
Seal

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

Ensure material certification is attached

*6/7/06/20*

*300 FT*

4.0	QC6	
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Comment: DIMENSIONAL CHECK

DIMENSIONAL CHECK

*6/7/06/21*  
*(QSP019)*

*300'*

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: \_\_\_\_\_

*6/7/06/22*

*300*

# Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: ED Date: 07/10/05  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 5/25/2007 8:25:58 AM  
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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 'S' LOCKING SEAL

Job Number: 32619

Part Number: D2126

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

308  
R 07/06/25

Job Completion



U 07-06-25

**Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

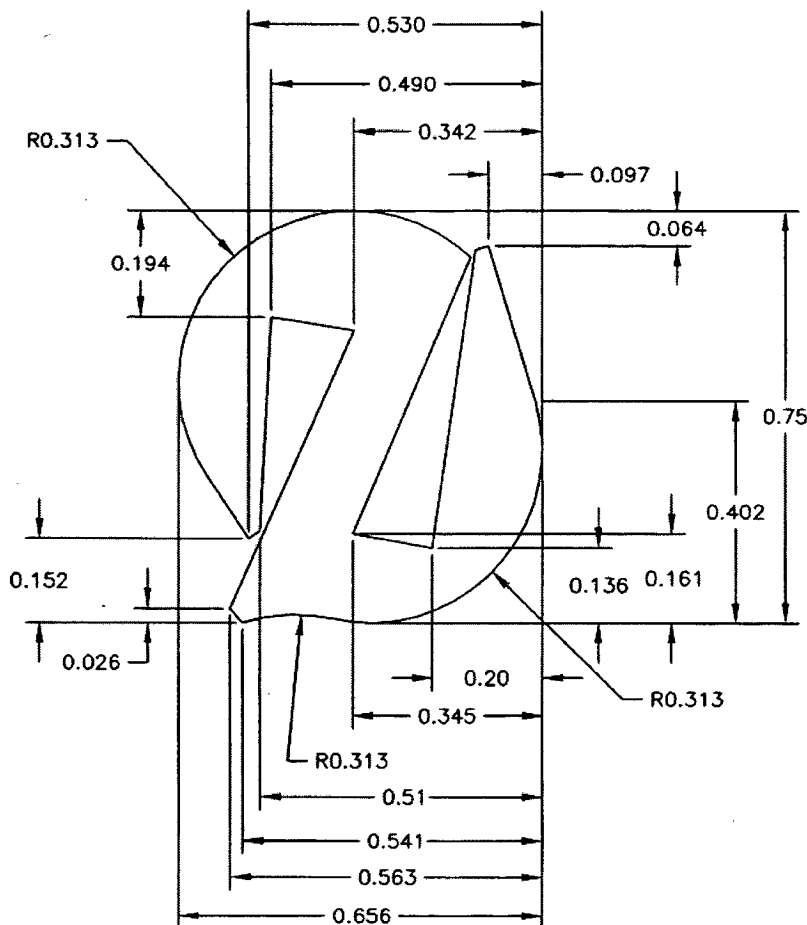
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



RELEASED  
99.03.15 KE

DESIGN	DRAWN BY	DART AEROSPACE LTD HAMKESBURY, ONTARIO, CANADA	REV. C
CHECKED KE	APPROVED KE	DRAWING NO. D2126	SHEET 1 OF 1
DATE 99.03.15		TITLE LOCKING SEAL	SCALE 3:1
A	92.03.16	NEW ISSUE	
B	98.12.01	REDRAWN; ADD PATTERN	
C	99.03.15	ADDED COMPLETE DIMENSIONS, REMOVED REFERENCE TO OTHER SUPPLIERS	



1:1 SCALE  
DETAIL

D2126-XXXX LOCKING SEAL  
LENGTH

EG: 87.5" LONG: D2126-0875  
10" LONG: D2126-0100

POSSIBLE SUPPLIERS:

ACCURATE RUBBER  
ITEM NUMBER 110750004  
PER DIE NUMBER 631

NOTES:

MATERIAL: 85 DUROMETER NATURAL RUBBER/SBR  
ALL DIMENSIONS ARE IN INCHES  
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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Richmond, B.C.  
Canada V7A 4E9  
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Fax : (604) 274-1013

## CERTIFICATE OF COMPLIANCE

Date : 06/14/2007

Customer : Dart Aerospace LTD

Customer P.O. # : P000003843

ACR W.O. # : 125173

Item # : 110750004

Item Description: # YAD- 2126 Locking Seal Extrusion

ACR Compound : F- 612

Date Shipped: 06/14/2007

This Certifies that to the best of our knowledge the material delivered under this contract is in accordance with the terms of the contract, and with ACR Group quality standards.

**Mohsen Ahmadi**  
(ACR GROUP INC. REPRESENTATIVE)



www.ACRrubber.com

12771 No. 5 Road  
Richmond, B.C.  
Canada V7A 4E9

Tel: 604-274-9955  
Fax: 604-274-1013  
Toll Free: 1-888-478-2237

# PACKING SLIP

CUSTOMER COPY

PACKING SLIP 00125173  
CUSTOMER NO. 10750

PST# OOP

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DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7  
Canada

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DART AEROSPACE LTD  
1270 ABERDEEN STREET  
HAWKESBURY, ON K6A 1K7  
Canada

DATE		SHIP VIA		TERMS			
06/14/07		DHL GX8357		ACR GROUP INC. NET 30 DAYS			
PURCHASE ORDER NUMBER		DATE ORDERED		SALES PERSON			
P000003843		05/29/07		00125173 GARYS			
ORDERED	QUANTITY	B.O.	ITEM NUMBER	DESCRIPTION	UNIT	UNIT PRICE	AMOUNT
300	300	/	110750004	#YAD-2126 LOCKING SEAL EXTRUSION	FT		
<p><i>Handwritten:</i> 6/16/20</p> <p><i>Handwritten:</i> 1 CTN</p> <p><i>Handwritten:</i> 62</p> <p><i>Stamp:</i> 2</p> <p><i>Stamp:</i> ISO 9001</p>				SUBTOTAL			
				GST			
FREIGHT: Collect				TOTAL AMOUNT			

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